

Are you fit for nuclear?

Opportunities in the nuclear sector

John Ransford









NUCLEAR SECTOR IN THE UK

Nuclear plays an increasing role in meeting UK's future energy needs:

- To offset climate change and cut down greenhouse emissions
- To address the future gap in the supply of energy

Nuclear power, along with renewable energy, is part of the solution because it is low carbon, affordable, dependable and offers a secure supply.



















NUCLEAR SECTOR IN THE UK

- The sector is rapidly growing and must expand its supply chain
 - Industry plans to construct 16GW of new power stations in the UK by 2030 (investment of £60bn) through the delivery of 12 reactors on five sites
 - potential of supporting 30,000 new jobs

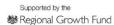


















Purpose of Enhanced Fit For Nuclear

A partnership between MAS and Nuclear AMRC Goal is to increase UK Content & Capability

- 500 companies
- 300 on site diagnostics + gap analysis + action plans
- 125 Business Excellence Programs
- 20 Intensive R&D projects
- November 2014 to December 2015



















WHAT CAN F4N DO FOR YOU?

Develop a stronger position in the nuclear sector

Establish potential routes to market

Identify gaps between your current capabilities and nuclear client demands

Address and close any gaps

Become more attractive to nuclear sector buyers













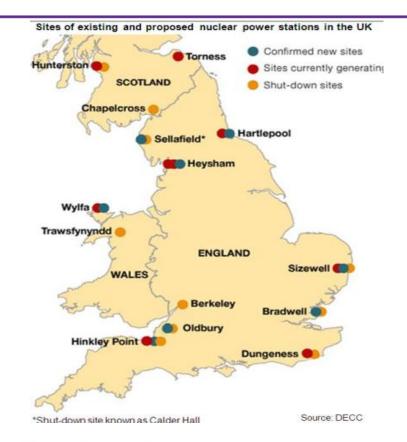






EXISTING AND PROPOSED POWER PLANTS - UK

- 1.Decommissioning
- 2. New Build
- 3. Maintenance









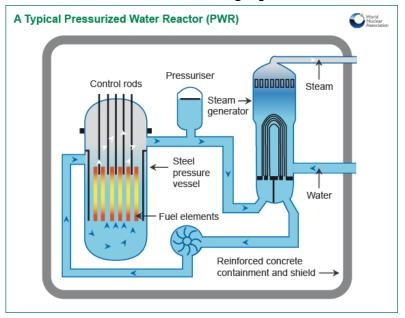






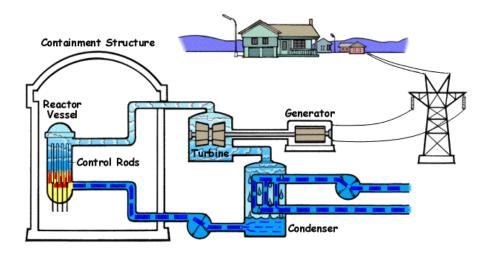


Typical Gen III reactor.



EDF design of Pressurised Water Reactor.
Control rods drop in failure mode.

Most of the active water contained in vessel in primary loop.

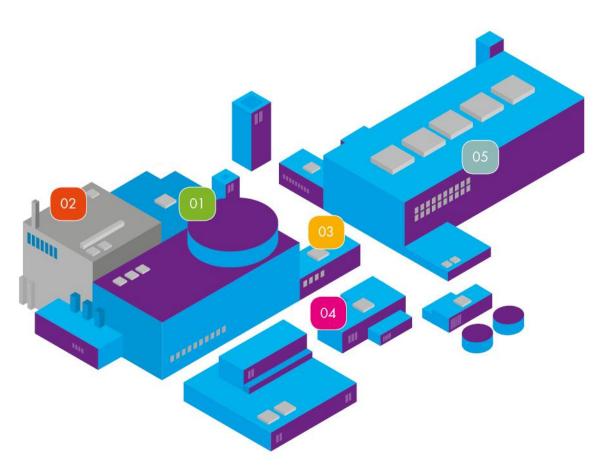


Boiling Water Reactor,
AP1000,
Control rods have to be
powered up in to place.
Active water comes out of the
vessel in the primary loop.









Real market opportunities for manufacturing businesses

Take a brief tour of a generic power plant and discover some of the supply chain requirements involved in building it. Find out where your business might best fit in the supply chain and let us help get your business ready to expand into Nuclear & make the right industry connections.

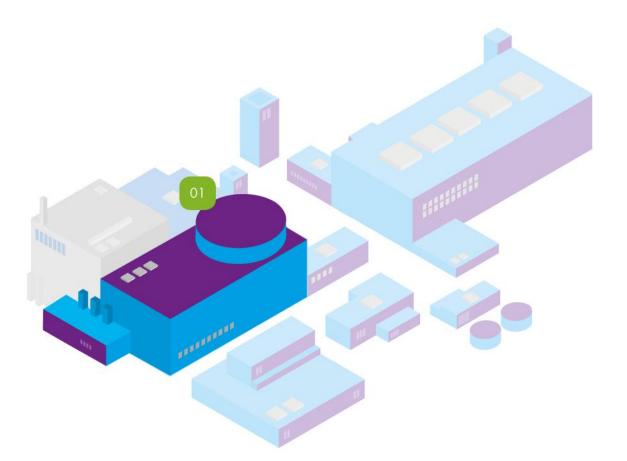
- 01 Reactor Building
- 02 Fuel Building and Waste Buildings
- Safeguard and Auxiliary Buildings
- 04 Diesel Building
- 05 Turbine Building

NEXT »









REACTOR BUILDING

There are very limited UK manufacturing opportunities within this Building. Classification requirements, relating to high-risk components could make supplying into area prohibitive to UK companies.

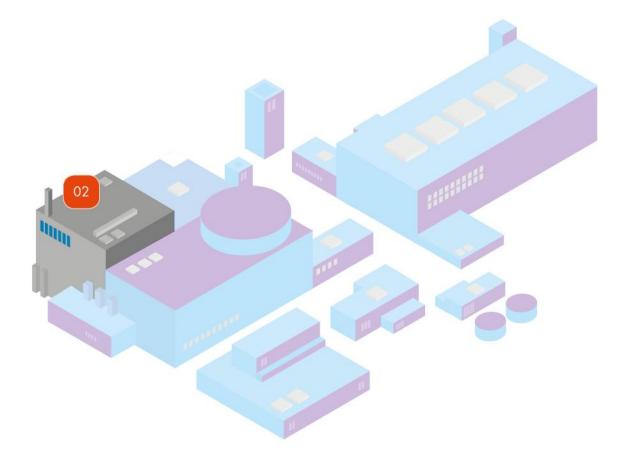
- · Shielding and Shielded Structures
- · Pipework Systems and Penetrations, other than Main Steam
- · Support Structures and Fabrications
- Detection Systems (Leaks)
- · Insulation & Lagging Systems
- Pipe Support Systems

The majority of the equipment will come from overseas and pre-existing Reactor Vendor qualified Supply Chains, certainly for early plant construction programmes.

NEXT»



NUCLEAR NEW BUILD: WHAT ARE THE SUPPLY CHAIN REQUIREMENTS







FUEL BUILDING AND WASTE BUILDINGS

- · Controls and Electrics relating to (Instrumentation & Control)
- · Fuel Handling Components, including Cranes and Mechanical Equipment
- · Sensors and Monitoring Equipment
- Fuel Storage Pond and Fuel Pool Cooling Systems
- · Borating, Chemical & Volume Control Systems
- · Core Component Handling Equipment
- Fuel Transfer Systems and Transportation Systems
- · Fuel Storage Racks and other Pond Furniture Components
- · Refuelling and Spent Cask Transfer Systems & Machines
- · Storage Containers and Drums
- · Coding and Identifying Systems
- · Radiological Control Systems
- · Ventilation & Filtration & Cooling Systems
- Access Structures & Fabrications
- · Waste Collection Systems (Various, Solid through to Gaseous)
- Pipe Support Systems

The above consist of very complex and safety critical fabrications assemblies and components. Typical components could include Tanks, Heat Exchangers, Separators, Filters and Filtration Equipment along with various Pipework Systems.

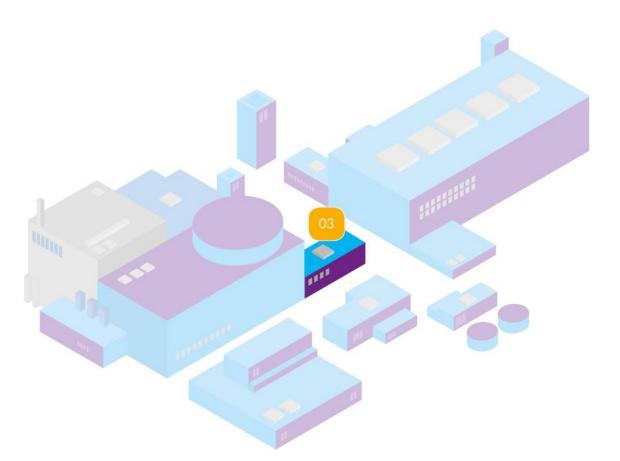
NEXT »

Fit For Nuclear (F4N) has been developed by the Nuclear AMRC with the support of its nuclear industry partners, and is delivered to businesses in England in partnership with the Manufacturing Advisory Service (MAS), now part of the Business Growth Service.









SAFEGUARD AND AUXILIARY BUILDINGS

There are numerous systems across the 3-designs, for the UK, with typical systems being as follows.

- Chemical and Volume Control Systems.
- Safety Injection/Residual Heat Removal Systems
- Emergency Feedwater Systems
- · Condensate and Emergency Core-cooling Systems
- · Spent Fuel Cooling Systems
- · Cooling Water Systems, which include Pipework Systems and Support Structures
- Pipe Support Systems & Cabling

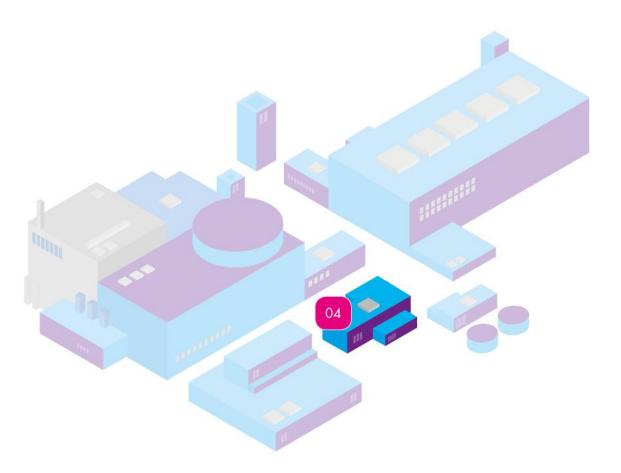
Within the Buildings are a range of varying classifications of components. Typical components being Pressure Vessels, Accumulators, Tanks (incl. for Storage), Heat Exchangers, Valves, Pumps, Modules, Supports, Pipe Systems, Fans & Filtration equipment etc.

NEXT »









DIESEL BUILDING

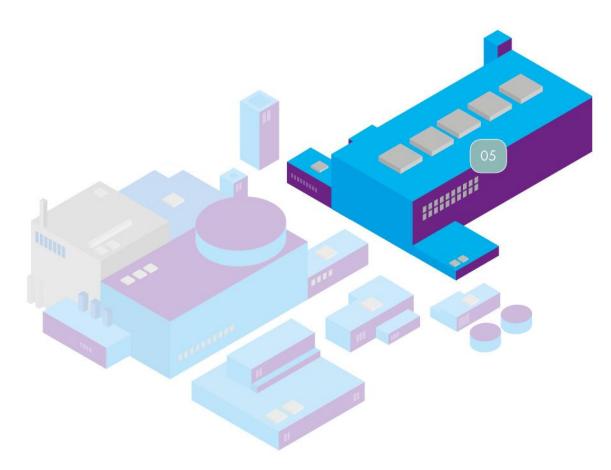
Within Diesel Building area there would be:

- Emergency Diesel Engines (& Sets)
- Back-up & Redundant Diesel Systems
- · Cooling Systems and Ventilation & Ducting for the Diesel Engines
- Pipework Systems (Various)
- Maintenance Systems (Various)
- · Electrical and Electronics, including Cabling & Support Systems/Structures, including Ancillary
- Pipe Support Systems & Cabling

Opportunities will be in the areas of fabrications and assemblies, with Diesel Generators expected to be from overseas suppliers.

NEXT »









TURBINE BUILDING

- · Main Steam Turbines (likely to be overseas supplied into the UK)
- Cranes and Handling equipment(s)
- · Fire Preventive Systems
- · Heating Ventilation and Air-conditioning HVAC (Systems)
- · Various other Systems such as Lube Oil, Purification etc.
- · Electronic Control Systems related to generation of electricity
- Compressors & Dryers
- Pumps and Water Management Systems with Valves, Steam Return Systems to Heat Exchangers Power Distribution Systems
- · Pipework and Pipework Systems
- · Building support Fabrication and Metalwork
- · Pipe Support Systems & Cabling

Typical components within the Building are: Welded structures, Pressure Vessels, Tanks, Condensers, Heat Exchangers, Pumps, Compressors, Piping Structures and Modules Fabrications.

If you'd like to find out more about the potential supply chain opportunities for your business in the civil nuclear industry, get in touch now.

- 0207 728 3026
- fitfornuclear@mymas.org
- www.fitfornuclear.co.uk

Fit For Nuclear (F4N) has been developed by the Nuclear AMRC with the support of its nuclear industry partners, and is delivered to businesses in England in partnership with the Manufacturing Advisory Service (MAS), now part of the Business Growth Service.

OVERVIEW »





Turbines, Electricity

Transfer Systems,

Engineering,

WHAT IS THE OPPORTUNITY FOR UK SUPPLIERS?

Controls & Electrics,
Cranes & Mechanical
Equipment, Sensors
& Monitoring
Equipment, Water
systems

Construction for office buildings, washing systems, fencing & gates, catering equipment

Electronics, cooling systems & ventilation, large manufacturing



Storage & transportation systems, radiology systems, drums & container

Fabrication & engineering, desks & office equipment, management facilities

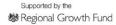


















TYPICAL MACHINED NUCLEAR COMPONENTS







































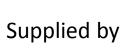


NUCLEAR COMPONENTS & FABRICATIONS

















manufacturing advisory service















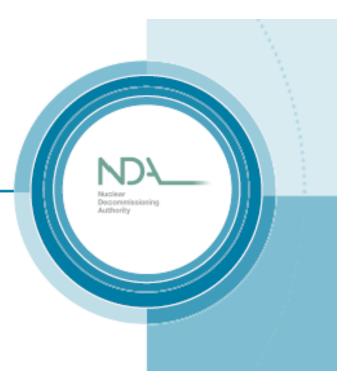




Decommissioning - NDA 2015 to 2018

Draft Business Plan

Financial year beginning April 2015 to financial year ending March 2018













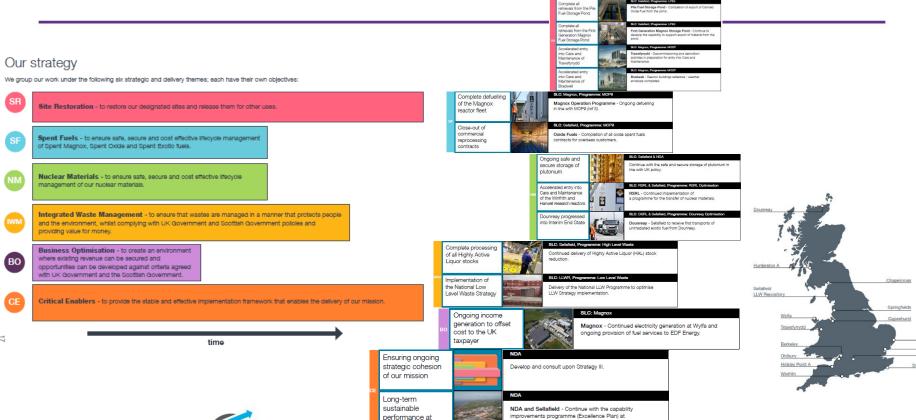








NDA Business Plan









. Sellafield









Bradwel





How to Access Opportunities – information online

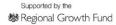


















Nuclear Primes

| Nuclear Decommissioning Authority | http://www.nda.gov.uk/sites |
|-----------------------------------|--|
| EDF Energy | http://www.hinkleysupplychain.co.uk/ & http://www.edfenergy.com/energy/nuclear-new-build- projects/suppliers |
| Areva | http://suppliers.areva.com/EN/home-199/welcome-on-areva-group-suppliers-portal.html |
| Horizon | http://www.horizonnuclearpower.com/supplier-registration |
| Hitachi | http://www.hitachi-hgne-uk-abwr.co.uk/index.html |
| NuGen | http://www.nugeneration.com |
| Westinghouse | https://supply.westinghousenuclear.com |



















Portals – Registration Sites and Opportunities

| Sellafield Ltd | http://www.sellafieldsites.com/ |
|-------------------------------------|---|
| Magnox | http://www.magnoxsites.co.uk/suppliers/opportunities/ |
| Energy Solutions | http://www.energysolutions.com/ |
| Dounreay Site Restorations | http://www.dounreay.com/suppliers |
| LLW Repository Ltd | http://llwrsite.com/ |
| Research Sites Restoration Ltd | http://www.research-sites.com/ |
| Welsh Government | http://www.cewales.org.uk/2013/03/supply-chain-opportunities-in-the-nuclear-sector-llandudno/ |
| Nuclear AMRC | http://namrc.co.uk/ |
| National Skills Academy | https://www.nsan.co.uk/ |
| Fin Nuclear Association | http://english.finnuclear.fi |
| PNB - Pôle de l'Industrie Nucléaire | http://www.polenucleairebourgogne.fr/en |
| French Trade Commission | http://www.ubifrance.com/uk/ |
| UK Trade & Investment | http://www.nuclearenergyshowcase.ukti.gov.uk/content/public/main/Registration.aspx |
| EIC | http://procurementguide.the-eic.com |
| Nuclear Connect | http://www.nuclearconnect.co.uk/ |
| Achilles | http://www.achilles.com/ |
| Nuclear Market | http://www.nuclearmarket.com/index6.cfm |





Market Intelligence and news

| Nuclear Matters: | http://nuclearmatters.co.uk/ |
|---|---|
| World Nuclear Association | http://www.world-nuclear.org |
| World Nuclear News | http://www.world-nuclear-news.org/ |
| Nuclear Engineering International | http://www.neimagazine.com |
| Nuclear Industry Association (NIA) | http://www.nuclearsupplychain.com/ |
| NIA Essential Guide (Nuclear) | http://www.niauk.org/supply-chain-guide |
| NIA Capability Report (2012) | http://issuu.com/nuclear_industry_association/docs/nia_capability_2012 |
| NIA Capability Report Appendices: | http://issuu.com/nuclear_industry_association/docs/nia_capability_apendices |
| Nuclear Industry Council | https://www.gov.uk/government/policy-advisory-groups/nuclear-industry-council |
| Department of Energy & Climate Change | https://www.gov.uk/government/policies/increasing-the-use-of-low-carbon-technologies |
| Business Innovation & Skills | https://www.gov.uk/government/organisations/department-for-business-innovation-skills |
| NEI Supply Chain Map: | http://www.nuclearsupplychain.com/images/stories/pdfs/supply_chain_map_v2.pdf |
| PFME [France Worldwide Electricity Ass'n] | http://aifen.fr/site/en/members/pfme-france-worldwide-electricity-association |





WHAT CAN F4N PROVIDE?

- Clear understanding of supplier expectations in the Nuclear industry
- Benchmark (Gap analysis) your capability and readiness
- Insight into supply chain opportunities and routes to market
- Clarity to focus efforts to drive improvements and staff engagement
- Access to wider resources and capabilities of the Nuclear AMRC and its network of industry partners
- Substantial funding for companies committing to making necessary improvements
- Recognised as being "Fit for Nuclear" (Not a formal qualification)



















IS MY COMPANY ELIGIBLE?

- ✓ Advanced Manufacturers with a desire to grow
- ✓ Ability to work to stringent Quality and Safety standards
- ✓ Companies with something Innovative or Unique to offer?
- ✓ SME's and LE's (State aid rules apply)
- ✓ Only Micro's (<£1.6m Turnover) by exception with niche / desirable Nuclear offer.</p>

Manufacturers with experience in the following sectors are in an advantageous position: aerospace, construction, oil & gas, electronics and defence & rail.

Prior experience in the sector is not required

















MATCH FUNDED IMPROVEMENT PROJECTS

- Consultancy costs for compliance ISO:18001, ISO:14001, ISO:9001
- Intellectual Property
- Developing Strategy and Marketing engagement plans
- Bespoke in house training
- Operational Improvement, Lean, Six Sigma.
- Product Development external design costs
- Prototype development
- New Product Development Tooling, jigs or fixtures
- Product Testing etc.

Plus – R & D grants delivered by N-AMRC (Sheffield facility)



















THE F4N PROCESS

1. Complete Nuclear Capability Questionnaire (Start today)

2. Complete Online Self-Assessment

3. Full day site visit and Verification Audit + Action Plan

5. Nuclear Peer review (N-AMRC)

5. Grant funded support – up to £10k matched funding

6. On-going support – Learning Connect Programme etc.

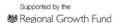


















THANK YOU

Questions?











